



**OXAND**

Asset, Ageing & Risk Management

# Life Cycle Asset Management System

## Using design data to reduce **risks** during operations

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Founder and President OXAND group

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Aberdeen – May 30<sup>th</sup>, 2013



# Outline

- 1. Context and objectives**
- 2. Methodology outline**
- 3. Case study**
- 4. Conclusions**



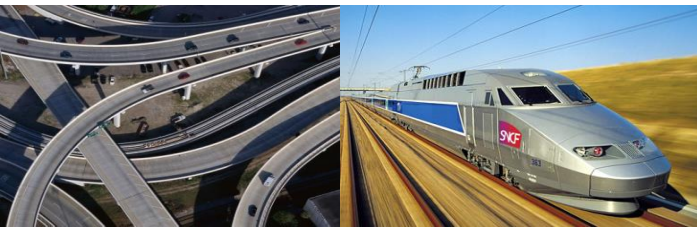
# WHO IS OXAND ?

Spin-off EDF in 2002

- INDEPENDENT INTERNATIONAL CONSULTANCY FIRM SPECIALIZED IN ASSET, AGEING & RISK MANAGEMENT
- FOCUS ON LIFE CYCLE OPTIMISATION OF HIGH RISK CAPITAL INTENSIVE ASSETS

- > **£ 1000bn** OF CAPEX CAPITALIZED IN **SIMEO™**
- > **130** PERMANENT CONSULTANTS, > **£ 15m**

TRANSPORT (Railways, Ports...)



ENERGY (Oil & Gas, Nuclear...)





# OXAND Oil & Gas Business Line





**OXAND**

# Optimising Asset Performance

Availability (Kd), Safety

From design to  
deconstruction



Proprietary Database  
and Software SIMEO

**Controlling Costs**

Capital (CAPEX)  
Maintenance(OPEX)  
Cost of risks

**Managing Risks**

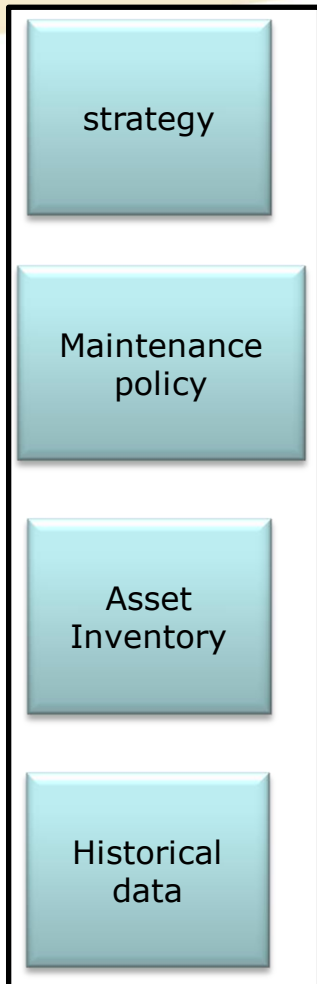
How high is the residual risk ?

PASS 55 (ISO 55000), ISO 31000, ISO 15288



# SIMEO™ SIMULATOR

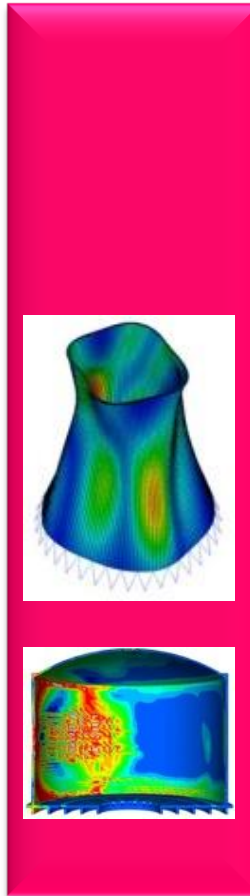
Client's data



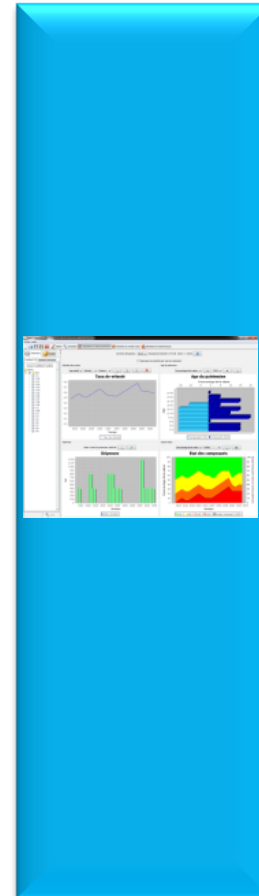
LIBRAIRIES



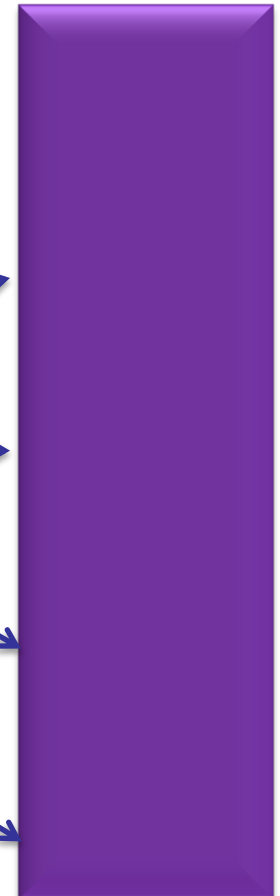
MODELS



ALGORITHMS



Deliverables



ORACLE





## 1. Context : a quick change in the approach of developing new assets

- ▶▶▶ **Projects are getting more and more complex:** deeper wells, greater water depth, “extreme” operating conditions
- ▶▶▶ **Requirements for greater analysis and control of RISKS,** intensive and better use of Data
- ▶▶▶ During the design phase, **new projects must integrate new solutions** for life extension and deconstruction

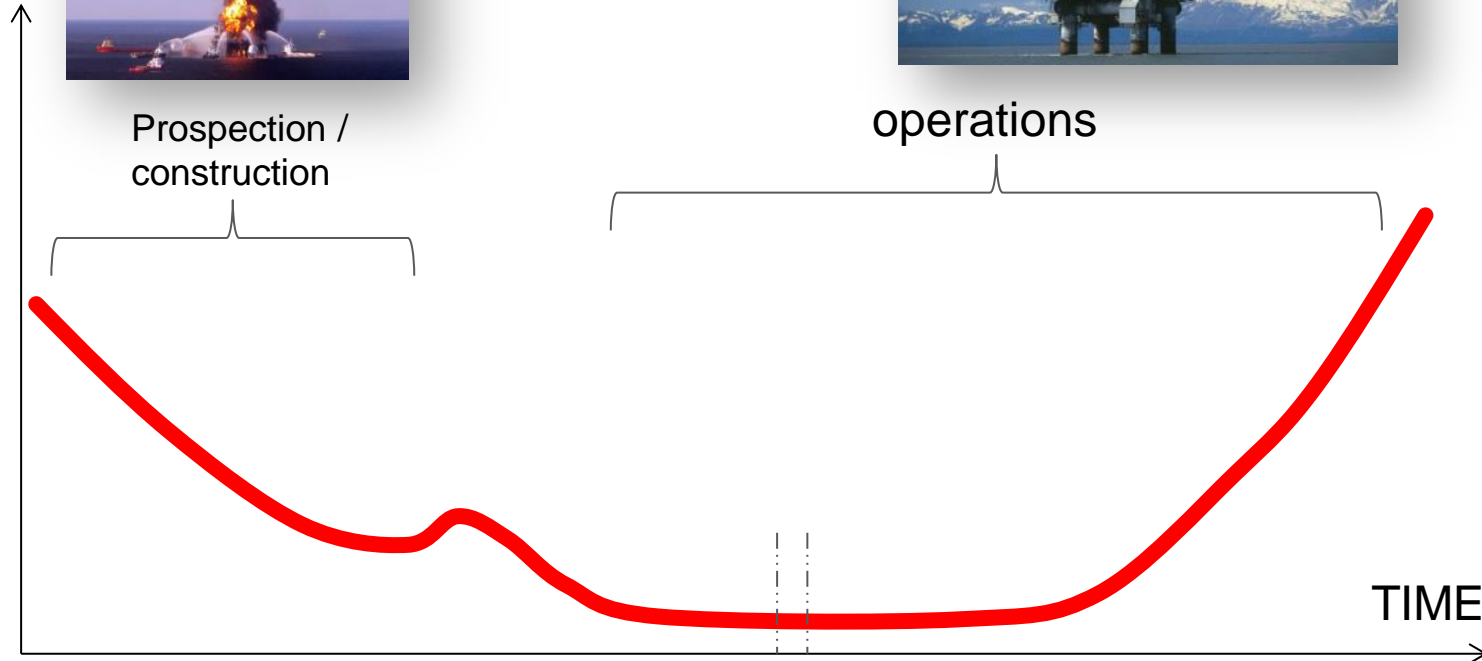




# 1. Context : Minimize Technological Risks



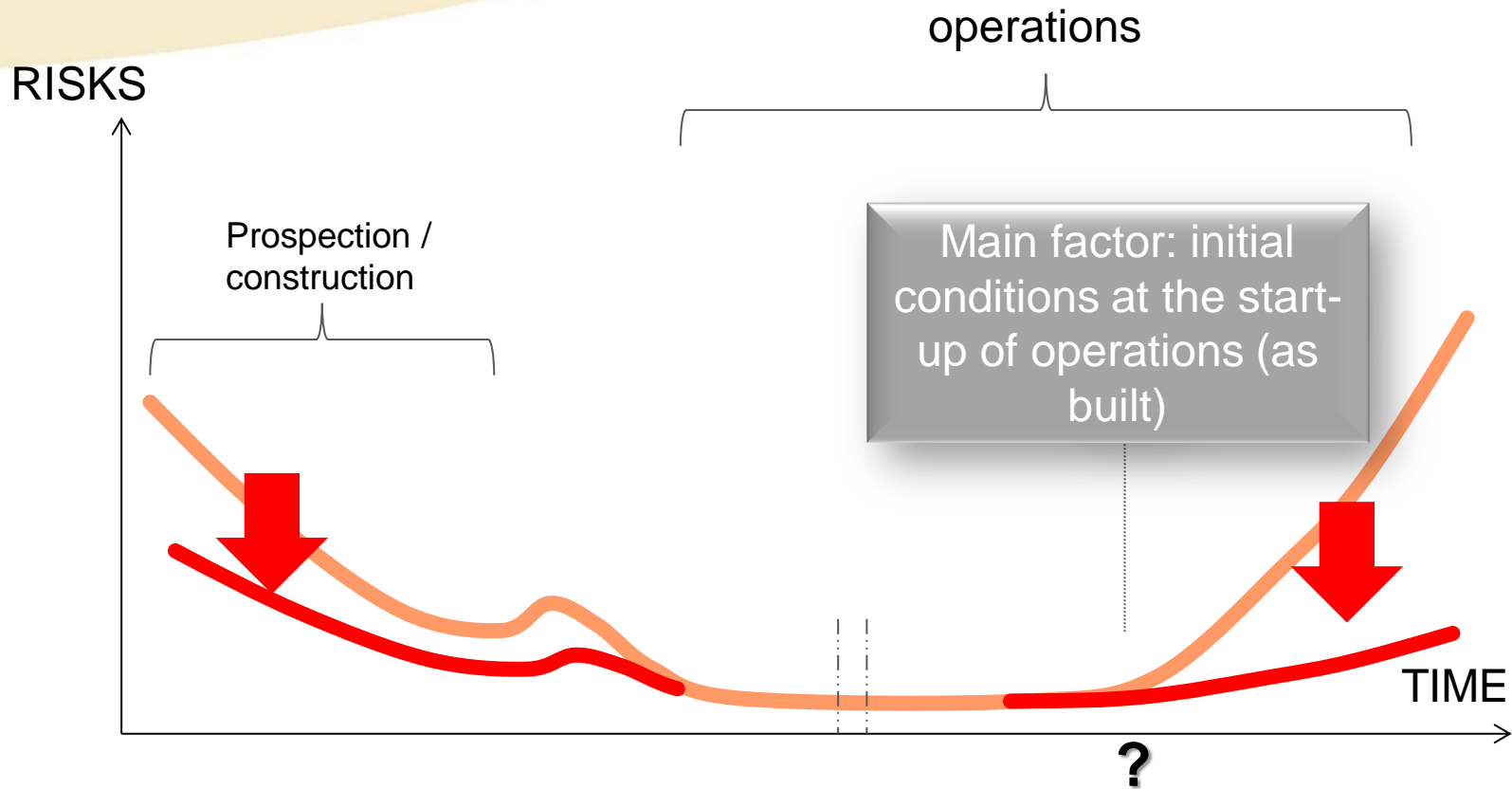
RISKS







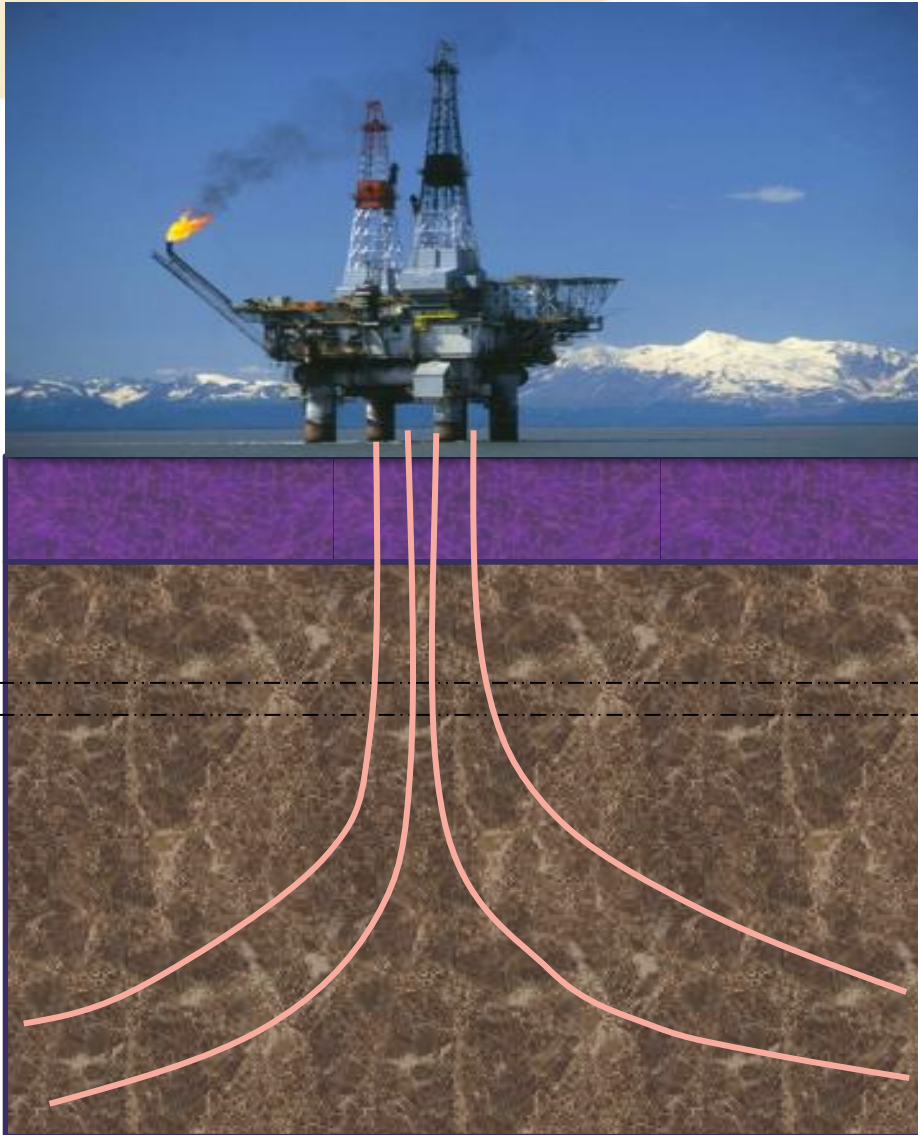
# 1. Context : Minimize Technological Risks during design



- Offer a long term vision for earlier decisions minimizing life cycle risks
- Balance between CAPEX / OPEX



# WHERE ARE THE MAIN TECHNOLOGICAL RISKS



Surface facilities

- High number of systems and components
- **Low uncertainties**
- Easy access

Sub sea

- Low number of systems and components
- **Medium level uncertainties**
- Costly access

Sub surface

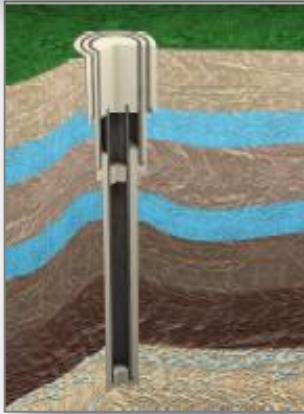
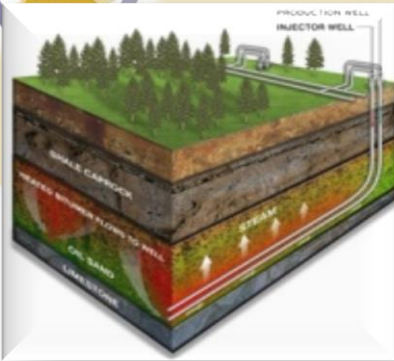
- Low number of systems and components
- **High uncertainties**
- Very Costly access



# OBJECTIVES

- ▶▶▶ **A full framework for optimising design of assets and operations processes to maintain a high level of performance :**
  - **Maximize availability, safety**
  - **Minimize costs linked to unexpected events**
- **A full framework for maintaining level of risks acceptable during life cycle**
- **Tools to support the framework and processes**

# Some Key studies to optimize long term asset performance



Risk-based integrity review

Initial condition evaluation « point zero »

Periodic Risk-based integrity review  
Intervention  
Optimisation Studies

**Design**

**Construction**

**Operation**

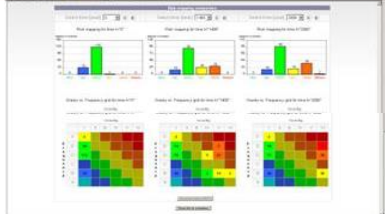
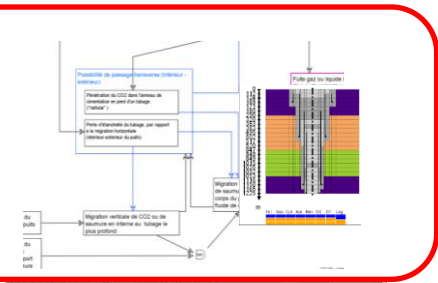
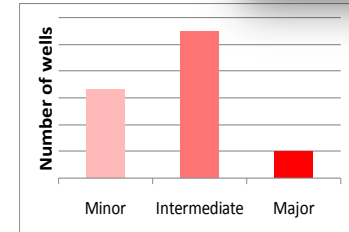
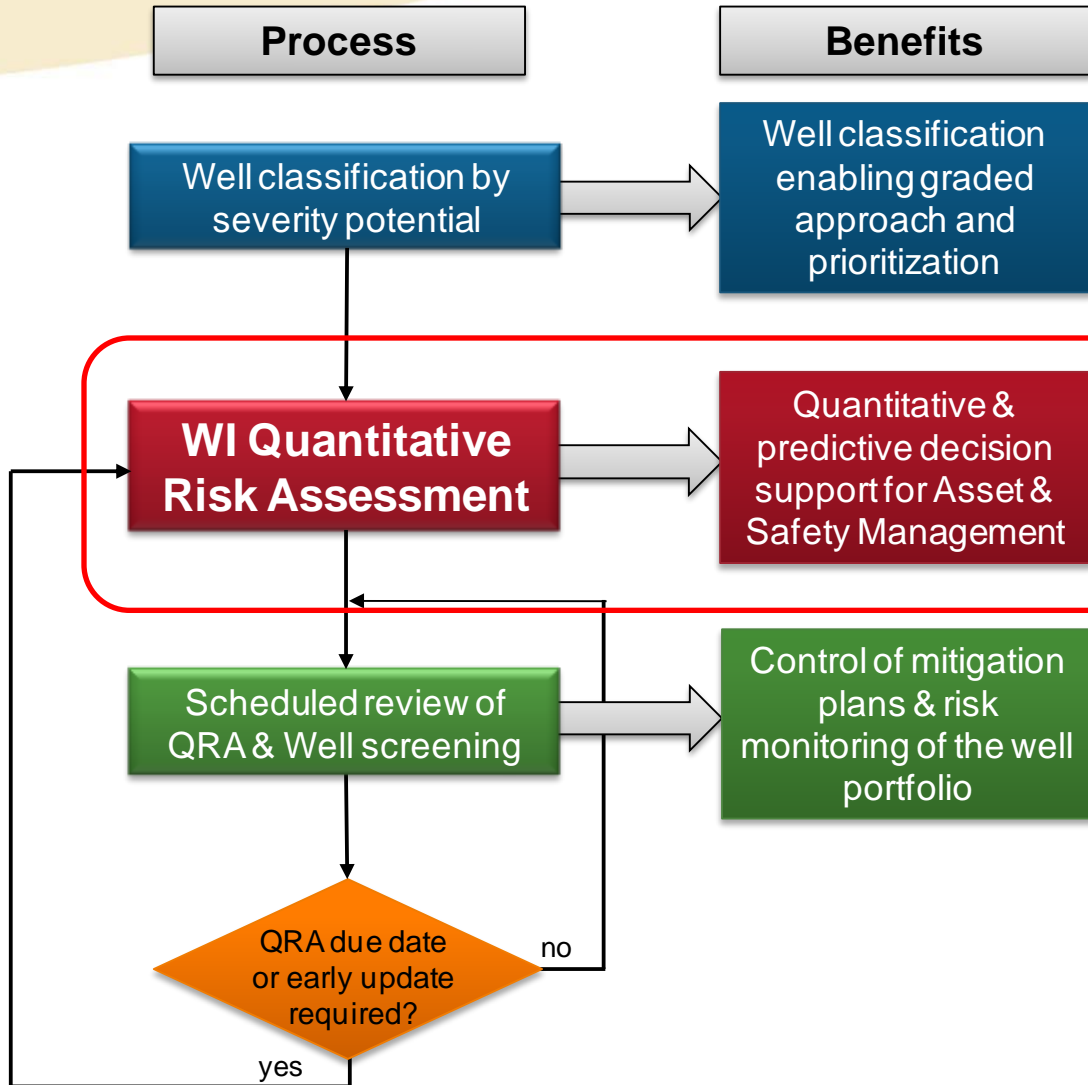
**P&A**



# Global risk management process

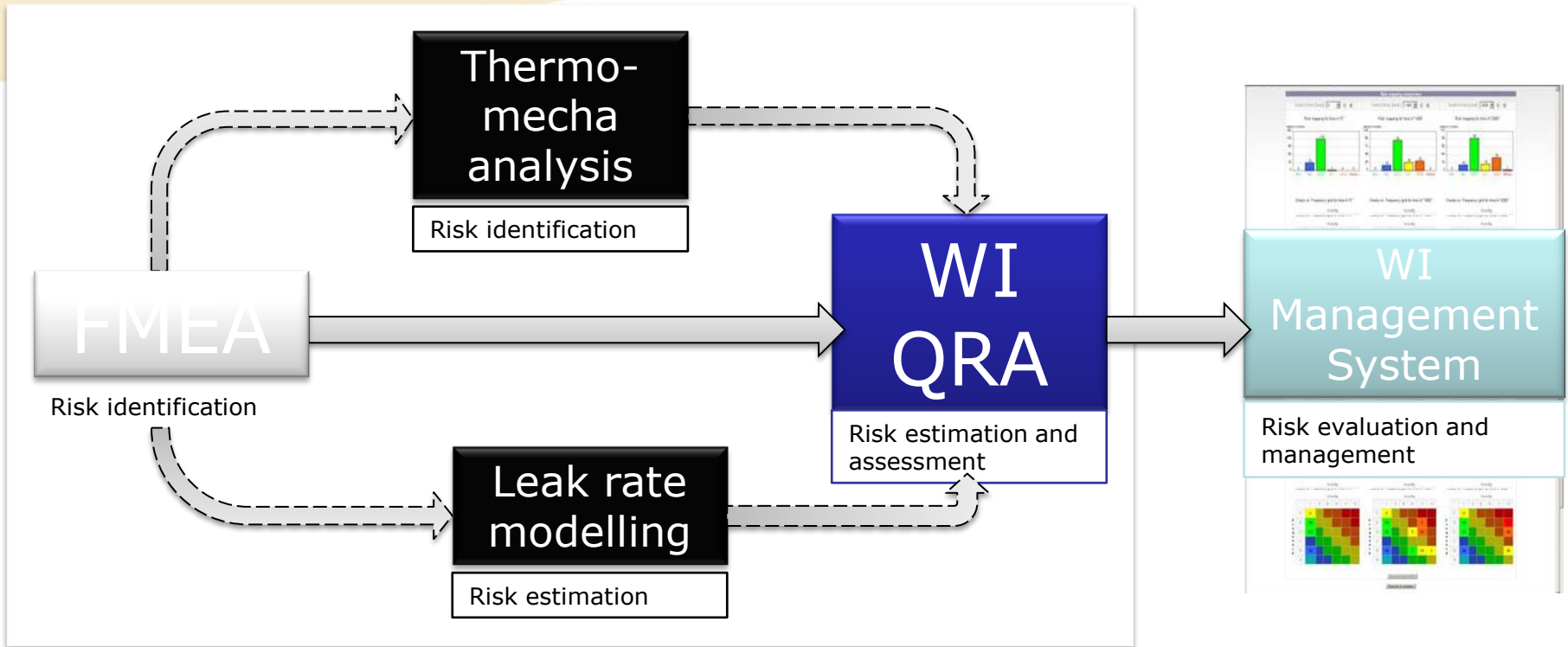


1. Classify Assets  
2. Assess risks  
3. Control & update





# Overview of the Well Integrity QRA Methodology



## Qualitative assessment

- System characterisation
- Identification of failure modes and causes
- Assessment of prevention/mitigation controls

## Support studies

- Estimation of potential leakage rates
- Understanding of well behaviour
- Indication of potential threats to WI (corrosion...)

## Quantitative assessment

- Quantification of risks (likelihood, severity)
- Ability to predict varying risk levels over time
- Results to cover various scenarios

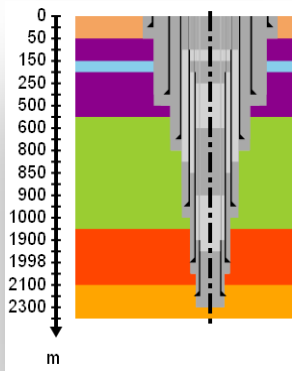
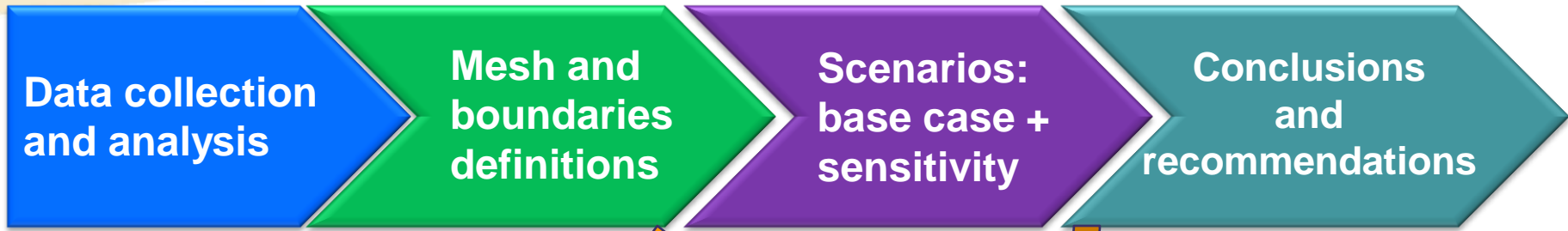
## WI Management

- Risk-informed decision-making
- Optimisation of operational procedures/practices
- Ensure ability to produce while managing risks

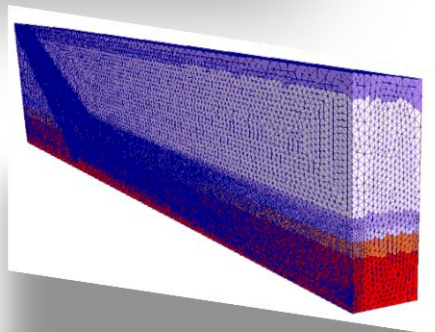
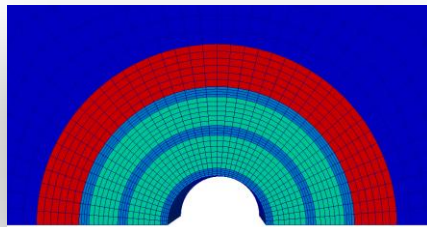




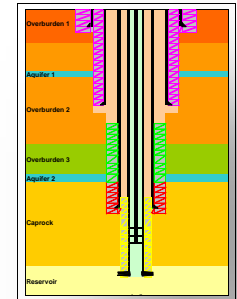
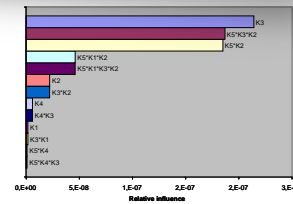
# Methodology Workflow



Section across 2 annuli



Iterative process







# Business case

## Context and needs

### ►►► Context:

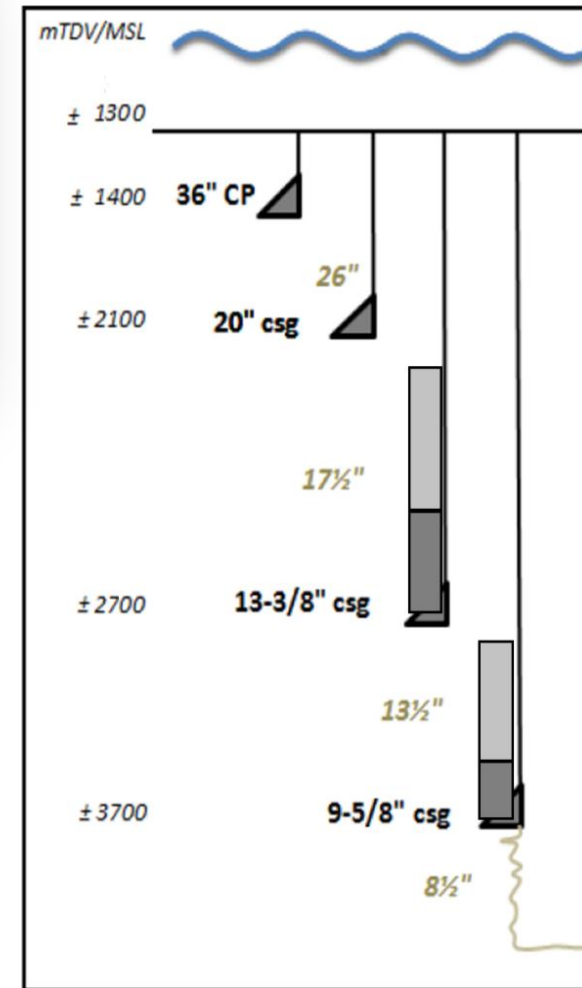
- *Offshore project*
- *Pre-FEED phase*



### ►►► Needs:

- *Check if proposed cement will contribute to avoid leakage into the geology or atmosphere*
- *Propose recommendations regarding cement properties*

- → *Reassure project partners*
- → *Demonstrate authorities efficiency of well design*



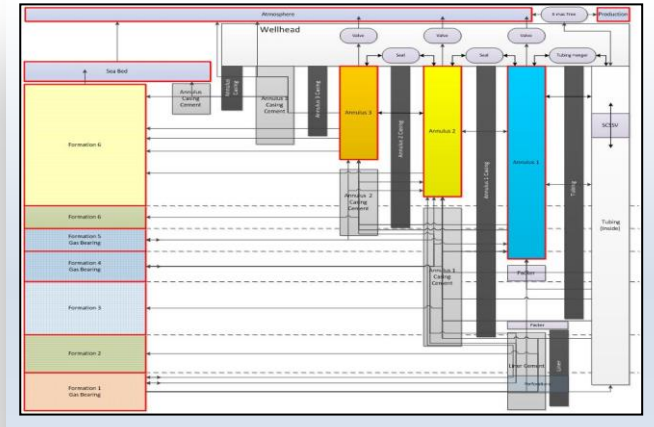


# Failure Modes and Effects Analysis Overview

## Qualitative Approach of QRA

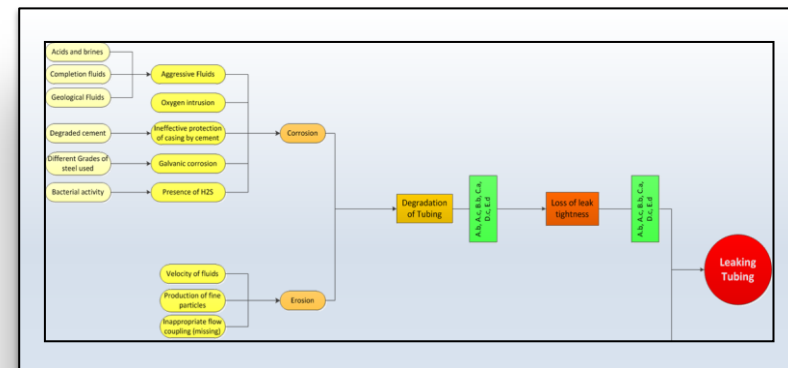
### ►► Providing a framework for :

- Understanding **threats** to well integrity
- Identifying **component failure modes**
- Characterising failure **scenarios**
- Quantifying **likelihood** of failure
- Assessing controls in place to prevent failure / mitigate consequences



### ►► Library of failure modes and causes:

- Industry & Oxand experience
- Expert opinion
- Industry research projects



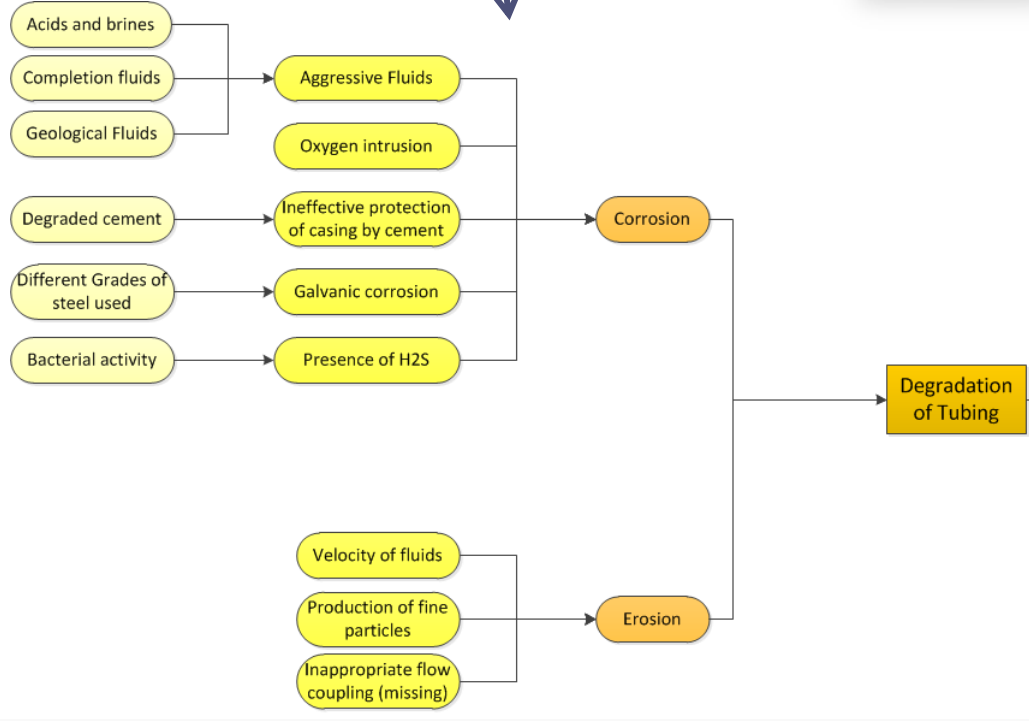
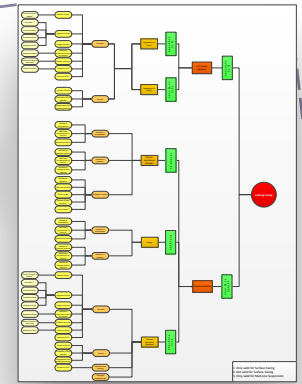


# Failure Modes and Effects Analysis

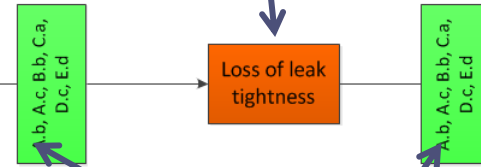
## Failure Mode Diagrams

Failure causes / factors

SIMEO™ Well-Base Library



Failure mode



Immediate consequence

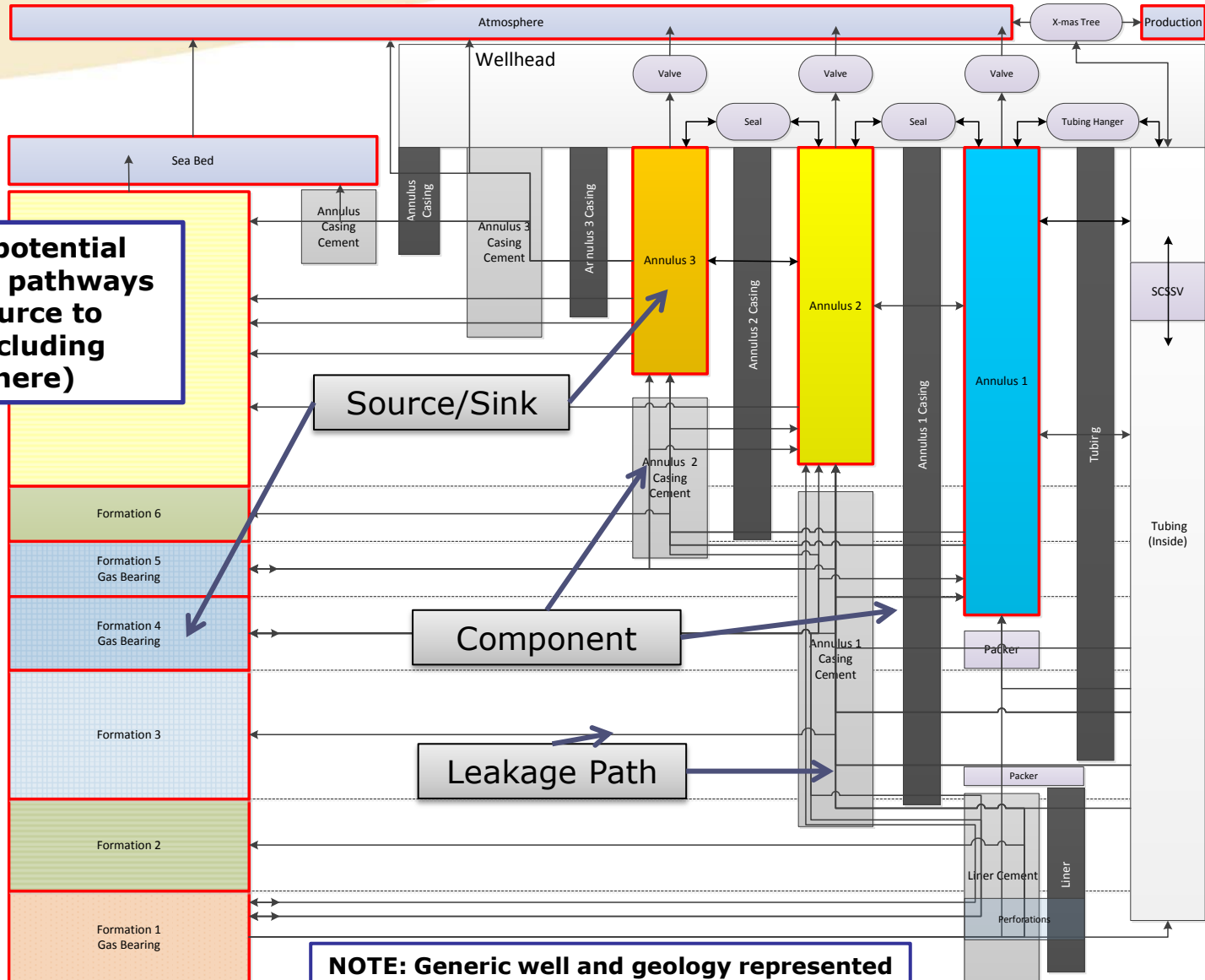
Controls for prevention / mitigation

- Design criteria
- Manufacturing/procurement specs
- Installation practices
- Operational procedures
- Maintenance doctrines
- Data gathering/analysis
- Etc...



# Failure Modes and Effects Analysis Leakage Pathway Diagrams

**Map of potential leakage pathways from source to sink (including atmosphere)**

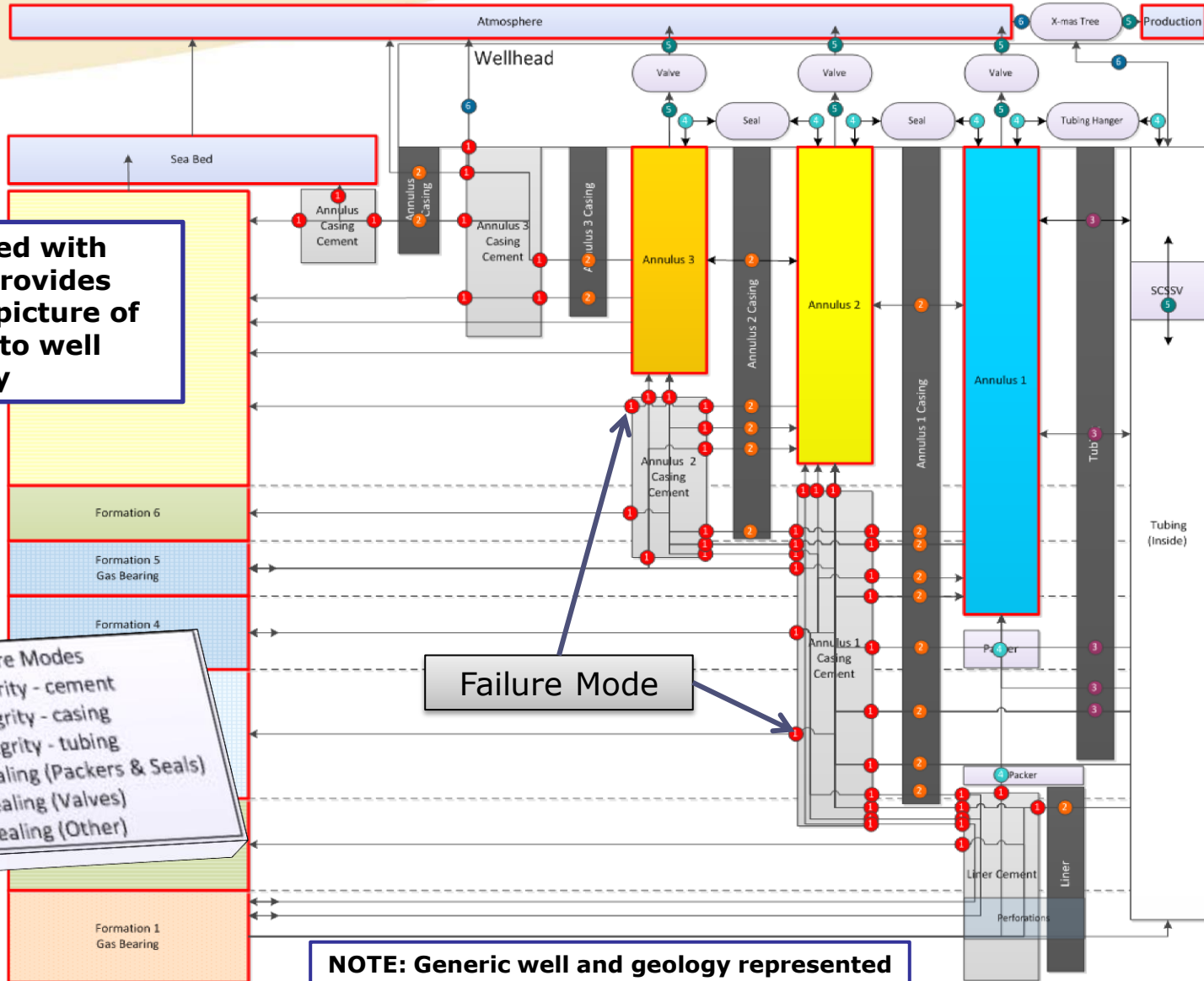


**NOTE: Generic well and geology represented**



# Failure Modes and Effects Analysis Leakage Pathway Diagrams

Combined with FMDs, provides overall picture of threats to well integrity



- Failure Modes
- 1 Loss of integrity - cement
  - 2 Loss of integrity - casing
  - 3 Loss of integrity - tubing
  - 4 Loss of Sealing (Packers & Seals)
  - 5 Loss of Sealing (Valves)
  - 6 Loss of Sealing (Other)

**NOTE: Generic well and geology represented**

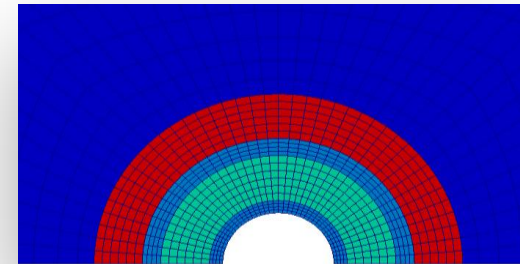


# Supporting Studies

## Some examples

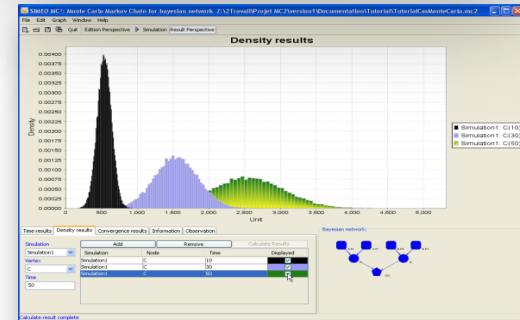
### ▶▶ Thermo-mechanical modelling

- Indications of **likelihood** of failures

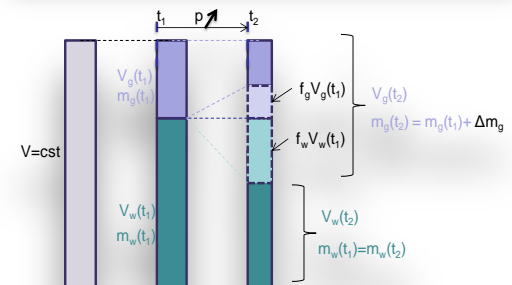


### ▶▶ Leakage rate estimation

- **Quantitative estimation of leakage rates**  
(indication of severity)



### ▶▶ Calculations of annulus pressures and inventories in reduced integrity conditions







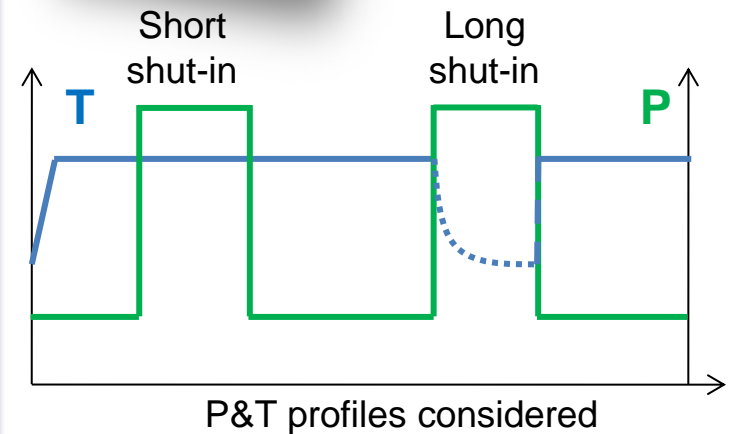
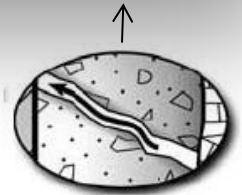
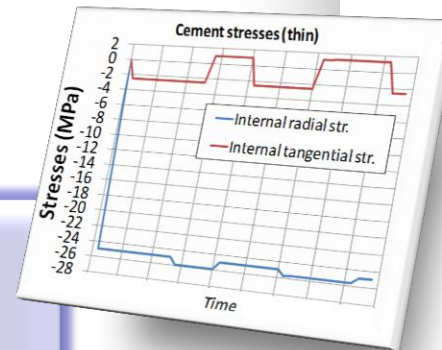
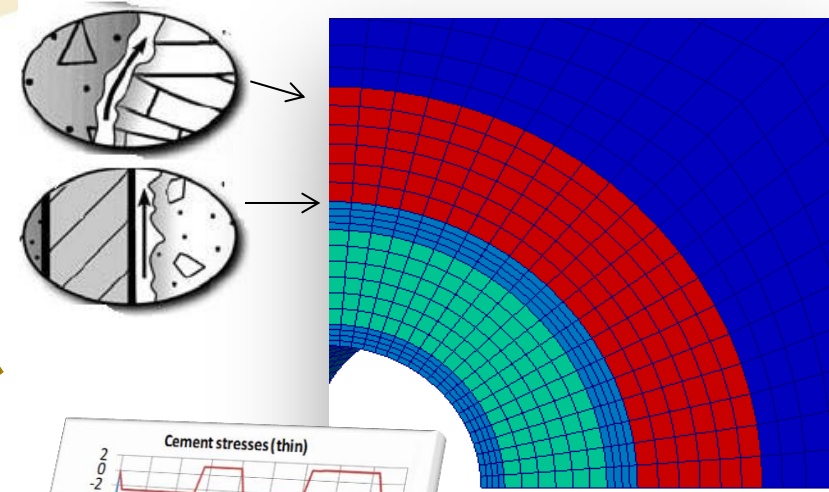
## Business case

### ►► Potential failure and leakage paths:

- *Casing deformation*
- *Micro-annuli opening at interfaces* → *potential leakage*
- *Cement cracking*

### ►► Parameters

- *Properties of geology*
- *Evolution of cement properties over time (aging)*
- *Initial casing thickness*
- *Orthotropy of geological stresses*
- *Evolution of P&T over time*



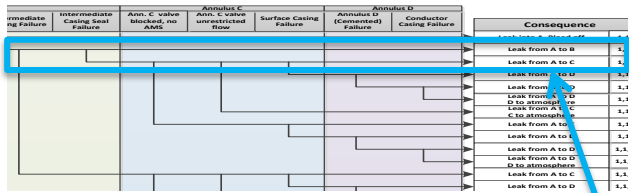




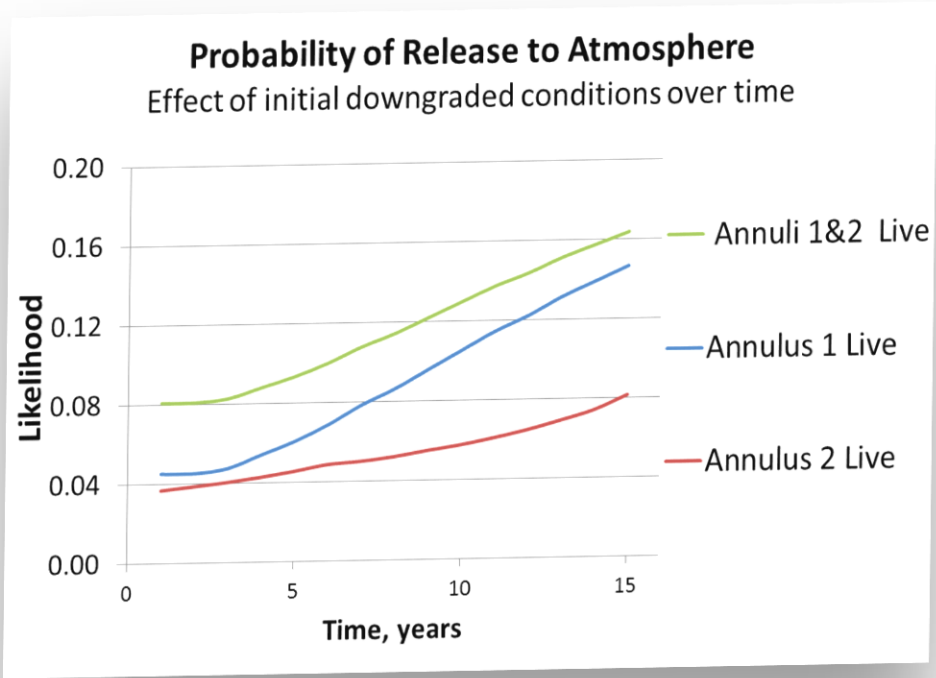
# Quantitative Risk Assessment Model Results

- Quantification of risk:
  - Scenarios are classified in risk grids

- Prediction of risk levels over time:
  - risk levels due to ageing components/materials



Probability [occurrences/year]	Likely	0	0	1	0
	Unlikely	0	1	4	0
	Very unlikely	0	5	6	0
	Extremely unlikely	3	3	12	0
	Remote	1	30	67	0
		Minor	Significant	Major	Catastroph <sub>c</sub>
		Severity [kg/s]			





# A FULL RISK MANAGEMENT SYSTEM FROM DESIGN TO END OF LIFE

1 – Predictive Life Cycle Risk assessment

2 - Corrective actions

3- Integrate Risk mitigation actions in project planning

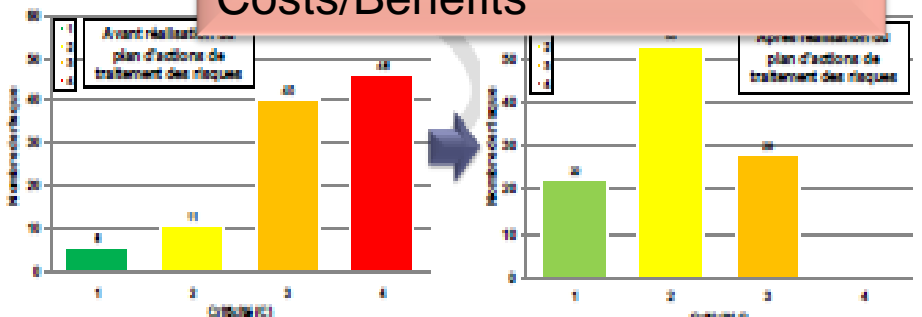
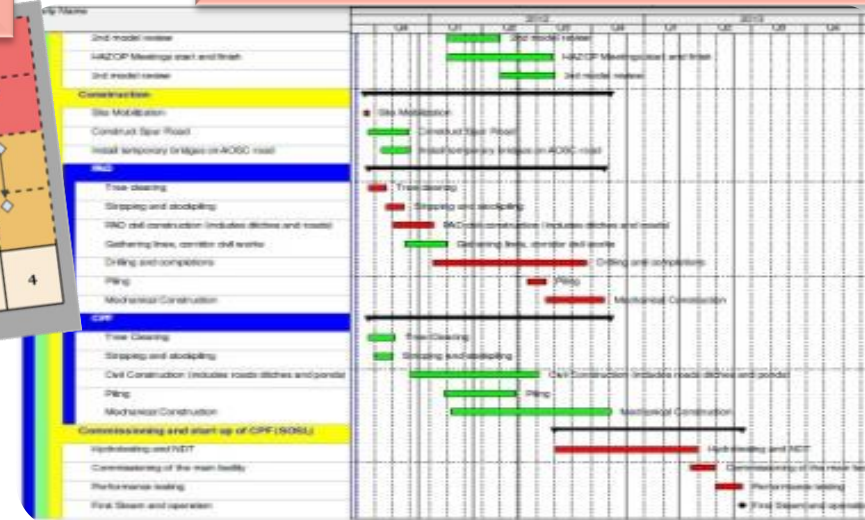
5- Control and quantify Costs/Benefits

4 – Risk Informed Decision System

Outrages

Risques prioritaires CA2  
Seuil scores = 14

NI	N2	Changer	Défaut	Cause	ID	Poc	Roc	Ric	RI
Qual	-	Pourqu岸ment	Tassements	Instabilités hydrologiques, surcharges, etc.	325	14	14	20	1.0
Qual	-	Déclassement	Déplacements horizontaux	Instabilités hydrologiques, surcharges, etc.	325	14	14	20	1.0
Caissions	Caissions	Ruisselles par perte de résistance mécanique	Fissurations, écouffures, MAO, etc.	Corrosion des armatures	325	14	14	20	1.0
Date	-	Ruisselles par perte de résistance mécanique	Fissurations, écouffures, MAO, etc.	Corrosion des armatures	325	14	14	20	1.0
Caissions	Joints	Étanchéité localisée (fuites)	Altération du joint	Défauts de conception et/ou d'exécution, agression de chlorures, anhydride, mouvements différentiels entre caissons	301	14	13		
Qual	-	Mouvements différentiels entre caissons	Déplacements	Instabilités hydrologiques, surcharges, etc.	325	14	14	20	1.0
Points de repère	-	Ruisselles par perte de résistance mécanique	Fissurations, écouffures, MAO, etc.	Corrosion des armatures	325	14	14	20	1.0
Caissions	Caissions	Perte de stabilité globale	Perte ou absence de protection, affouillement	Prégnance d'ions, surcharge, érosion ou perte de protection des affouillements	325	14	14	20	1.0
Caissions	Caissions	Perte de stabilité globale par suite de ruisselles	Prégnance d'ions de ruisselles	Prégnance d'ions	325	14	14	20	1.0
Caissions	Caissions	Ruisselles par perte de résistance mécanique	Fissurations, écouffures	Chocs	110	10	10	10	0.7
Date	-	Ruisselles par perte de résistance mécanique	Fissurations	Ruisselles de pontement (RNO, RD)	110	10	10	10	0.7
Qual	-	Déplacement	Déplacements	Instabilités hydrologiques, surcharges, etc.	110	10	10	10	0.7
Qual	-	Déplacement	Déplacements	Instabilités hydrologiques, surcharges, etc.	110	10	10	10	0.7
Caissions	Caissions	Grand déplacement	Déplacements, bouillonnements, fissures de ruisselles ou autres, etc.	Instabilités hydrologiques, surcharges, etc.	110	10	10	10	0.7
Caissions	Caissions	Ruisselles par perte de résistance mécanique	Fissurations	Ruisselles de pontement (RNO, RD)	110	10	10	10	0.7



SIMEO™

Simeo ERM - Demo

Hama

Liste der wichtigsten Risiken

Risikoidentifizierung	Risiko	Subkategorie	Relevanz	Standard	Maßnahmen
R. 9.4	le budget est trop serré	IV - F	3	-	ajustement
R. 9.5	déplacement / BET (dépendance affective)	IV - E	3	-	ajustement
R. 9.6	projet de taille excessive	IV - E	2	-	ajustement
R. 9.7	HOT (PCR (RAS))	IV - D	3	-	ajustement
R. 9.8	indisponibilité	IV - C	3	-	ajustement
R. 9.9	personnel compétent non disponible	III - C	1	-	ajustement
R. 9.10	absence de ressources humaines	III - C	3	-	ajustement
R. 9.11	dépendance de la source	III - D	2	-	ajustement
R. 9.12	les ressources sont trop coûteuses	III - D	4	-	ajustement
R. 9.13	non anticipation des résultats	II - F	2	non	ajustement
R. 9.14	mouvements géologiques	IV - B	2	-	ajustement
R. 9.15	travaux de déchargement	IV - B	2	-	ajustement

Liste der wichtigsten Maßnahmen

Maßnahmen	Risiko	Standard	Maßnahmen	
AC 5.1.1	chocs	R. 9.1	0%	capable
AC 5.1.2	perforation	R. 9.1	0%	ajustement
AC 7.1.1	états précontraints résiduels	R. 7.1	0%	capable
AC 7.1.2	réflexion des faibles appuis	R. 7.1	0%	ajustement
AC 7.1.3	remplacement des appuis existants	R. 7.1	0%	ajustement
AC 7.1.4	ajout de nouveaux appuis	R. 7.1	0%	ajustement
AC 7.1.5	utilisation cycle de surcharge	R. 7.1	0%	ajustement
AC 7.1.6	ajout précontrainte aux adhésifs	R. 7.1	0%	ajustement
AC 7.1.7	formation responsable adhésifs	R. 7.1	0%	ajustement
AC 8.1.1	habilitation des professionnels	R. 8.1	0%	ajustement



# Conclusions

**A risk-informed decision approach provides benefits for decision making at all stages of the lifecycle**

▶▶▶ **Design**

Determining optimum well design, component specs...

▶▶▶ **Operations**

Developing operational risk management plans, maintenance strategies...

▶▶▶ **Abandonment**

Planning abandonment to ensure safety, minimise disruption to production...

**... when deployed as part of a successful overall risk management process**



**oxand**

Asset, Ageing & Risk Management

# Thank you

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